

LD 11444

WHAT IS CLAIMED IS:

 A process for a making an arc tube, comprising the steps of: sintering an arc tube composition to form an arc tube; and annealing the arc tube in a vacuum.

5

- 2. The process according to claim 1 wherein the annealing step occurs at a temperature from about 1000°C to 1500°C.
- The process according to claim 2 wherein the annealing step occurs at about 1200°C.
 - 4. The process according to claim 1 wherein the step of sintering an arc tube composition to form an arc tube includes forming a ceramic arc tube.

15

5. The process according to claim 1 further comprising the step of filling the arc tube.

6. The process according to claim 5 further comprising the step of filling the arc tube with mercury.

20

25

- 7. The process according to claim 6 further comprising the step of filling the arc tube with mercury having a weight between about 5.5 and 6.5 milligrams.
- 8. The process according to claim 5 further comprising the step of filling the arc tube with halide.
 - 9. The process according to claim 8 further comprising the step of filling the arc tube with a halide having a weight between 10 and 15 milligrams.

30

10. The process according to claim 1 wherein the annealing step includes maintaining a pressure of about 10⁻⁶ torr.





11. The process of claim 1 wherein the arc tube has a gap length between about 7.5 and 8 mm.

5

12. A process for making a ceramic metal halide lamp comprising the steps of:

sintering an arc tube composition to form an arc tube; annealing the arc tube at a temperature from about 1000° to about

10 1500°C; and

sealing the arc tube.

- 13. The process according to claim 12 wherein the annealing step includes maintaining a pressure of about 10⁻⁶ torr.
 - 14. The process according to claim 12 further comprising the step of filling the arc tube.

20

15

- 15. The process according to claim 14 further comprising the step of filling the arc tube with mercury.
- 16. The process according to claim 15 further comprising the step of filling the arc tube with mercury having a weight between about 5.5 and 6.5 milligrams.

25

- 17. The process according to claim 14 further comprising the step of filling the arc tube with a halide.
- 18. The process according to claim 17 further comprising the step of filling the arc tube with a halide having a weight between 10 and 15 milligrams.





LD 11444

- 19. The process according to claim 12 wherein annealing occurs at a temperature of about 1200°C.
- The process according to claim 12 wherein the step of annealing
 includes annealing the arc tube in a vacuum.